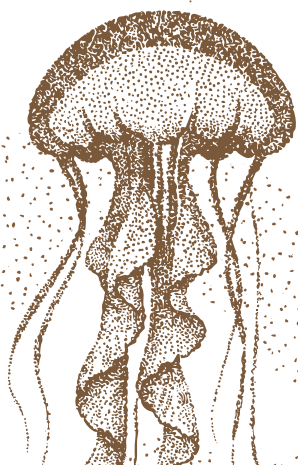
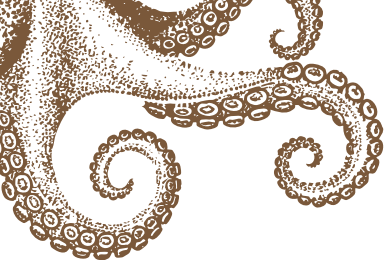




JAPANESE WHISKIES





A FEW WORDS FROM THE TASTING PANEL

THIS WHISKY MENU FEATURES, FOR EACH EXPRESSION,
A FEW WORDS TO CONJURE IN YOUR MIND THAT
WHICH AWAITS YOUR PALATE.

IN ORDER TO DO THIS, EACH WHISKY HAD TO BE TASTED BY OUR PANEL.

(Colin Dunn, Tristan Stephenson, Xavier Landais and Jérôme AllagUILLETTE)

JAPANESE WHISKY IS THE MISSING LINK BETWEEN BOURBON AND SCOTCH,
MAKING SUCH A HUGE CONTRIBUTION TO THE WHISKY WORLD, WITH NEW
AROMAS, TEXTURES AND FLAVOURS TO DELIGHT ITS MANY FANS, NEW AND OLD.

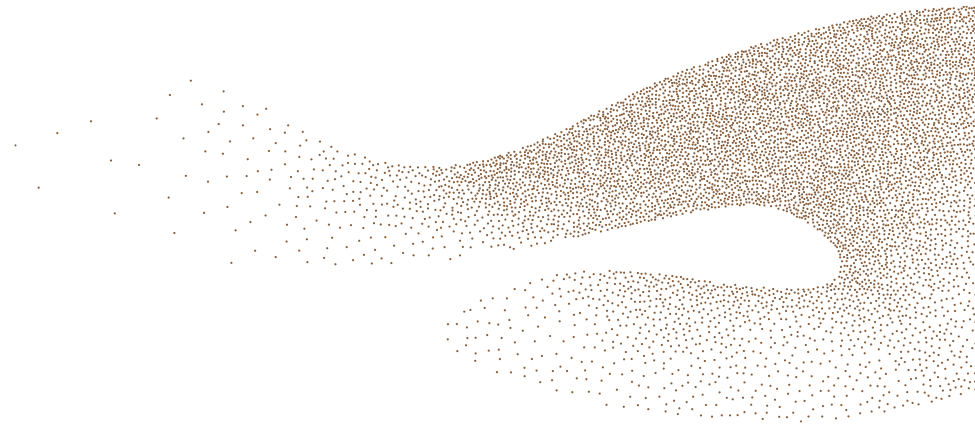
SEXY FISH HAS THE SAME CREDENTIALS, MAKING A HUGE IMPACT WITH THEIR
NEW WHISKY MENU, METICULOUSLY PUT TOGETHER BY XAVIER LANDAIS,
JÉRÔME ALLAGUILLETTE, TRISTAN STEPHENSON AND MYSELF, WHO, OVER
A 12 MONTH PERIOD, NOSED AND TASTED OVER 400 EXPRESSIONS TO GIVE THE
SEXY FISH CUSTOMERS TASTING NOTES ON A GARGANTUAN SCALE,
NEVER ATTEMPTED BEFORE AT THIS LEVEL.

TRADITION AND INNOVATION. THESE TWO WORDS SUMMARISE BOTH
JAPANESE WHISKY AND SEXY FISH, PAYING ATTENTION TO DETAIL AND
SERVICE OF THE HIGHEST QUALITY FOR THEIR CUSTOMERS.

COLIN DUNN

Whisky Ambassador/Cornishman





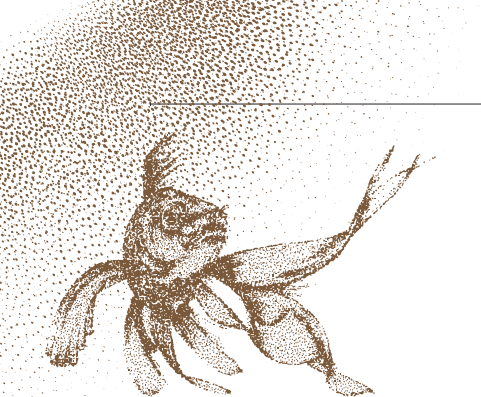
THE REPUTATION THAT JAPANESE WHISKY HAS ACHIEVED IS DOWN
TO THE PROFOUND EXPRESSION OF PLACE THAT EACH BOTTLE
COMMUNICATES. THESE LIQUIDS TELL THE STORY OF OAK AND BARLEY,
BUT ALSO OF THE PEOPLE WHO MAKE THEM, WHO HAVE IMBUED THEIR
SPIRITS WITH THE MANY VARIED FLAVOURS OF THIS UNIQUE NATION.

IN TASTING THEM, WE HAVE TAKEN BOTH A HISTORICAL AND
GEOGRAPHICAL JOURNEY THROUGH THE ISLANDS, ENCOUNTERING
BOTH THE FAMILIAR AND THE UNEXPECTED. THERE'S SOMETHING
FOR EVERYONE HERE BUT BE SELFISH AND DO WHAT WE DID
- TRY THEM ALL!

TRISTAN STEPHENSON

Bartender/Author





OUR SERVES

OUR STANDARD SERVE

ALL OUR JAPANESE WHISKIES ARE SERVED NEAT IN A SNIFTER GLASS.
IF YOU WOULD LIKE YOURS TO BE SERVED ON ICE, PLEASE ASK YOUR WAITER.

HIGHBALL

THIS IS THE MOST POPULAR SERVE FOR WHISKIES IN JAPAN. THE WHISKY IS
STIRRED WITH CRYSTAL CLEAR ICE IN A HIGHBALL BEFORE BEING GENTLY
TOPPED UP WITH CHILLED SODA WATER. THE CARBONATION BRINGS THE WHIS-
KY TO LIFE. THIS IS A PERFECT SERVE FOR A SMOKY OR PEATY WHISKY LIKE
HAKUSHU OR YOICHI.

MIZUWARI

ANOTHER JAPANESE FAVOURITE: THE WHISKY IS THIS TIME MIXED WITH CHILLED
STILL WATER. THIS SERVE SUITS MORE DELICATE MALT LIKE MIYAGIKYO.

Standard serve 50ml, 25ml available on request.

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YOICHI DISTILLERY

IN 1934, AFTER MASATAKA TAKETSURU'S 10 YEAR CONTRACT WITH SUNTORY WAS UP, HE REALISED HIS DREAM AND SETUP HIS OWN WHISKY DISTILLERY ON HOKKAIDO. SURROUNDED BY MOUNTAINS AND THE SEA, WITH A CLIMATE NOT UNLIKE THE COASTAL WHISKY-PRODUCING COMMUNITIES IN SCOTLAND, HE THOUGHT THIS SITE TO BE IDEAL FOR HIS DISTILLERY.

THE FIRST POT STILL WAS INSTALLED IN 1935 AND WAS MADE SPECIFICALLY TO TAKETSURU'S ORDERS. YOICHI DISTILLERY'S SIGNATURE IS RICH, HIGHLAND-LIKE, PEATY, SLIGHTLY SULPHURY AND VERY POTENT, ALMOST MASCULINE MALTS.

YOICHI NO AGE 45% lemon / fresh / green	20
YOICHI NO AGE LMDW 43% light / banana / stewed fruit / clean / nutty / fig / caramel	30
YOICHI 10YO (POST 2023) 45% Yet to be tasted. Tell us what you think!	40
YOICHI 10YO (PRE 2023) 45% cream / hazel / sweet / chewy / sherry	40
YOICHI RUM FINISH 46% leather / burnt cowboy / smoke	45
YOICHI BOURBON FINISH 46% Yet to be tasted. Tell us what you think!	45
YOICHI SHERRY FINISH 46% sultana / toffee / sherry	45
YOICHI 12YO 45% toffee / spirits / lingering / pepper	55
YOICHI AROMATIC YEAST 2022 48% almond / smoke / chilli spice	65
YOICHI WOODY & VANILLIC 55% banana / waxy dark chocolate / coco / liqueur	70
YOICHI 2000'S 57% manuka / marzipan / fragrant	70
YOICHI PEATY & SALTY 55% Yet to be tasted. Tell us what you think!	85
YOICHI SHERRY & SWEET 55% violet / sherry / butterscotch / sulphur / turbo charged sherry / sherry bomb	85
YOICHI 15YO 45% wax / musk / demerara / charred oak	100

YOICHI DISTILLERY

YOICHI 12YO 70TH ANNIVERSARY 58% aromatic / leather / violet / zesty / luxurious / tobacco	100
YOICHI 10YO #407281 63% minerals / paprika / blueberry	150
YOICHI 20YO 52% Umeshu / rose / sultana / tobacco / herbaceous / polished oak / quintessential	150
YOICHI SMWS 116.20 1987 26YO VIRGIN PUNCHEON 61% meaty / hearty / madeira / molasses / smoked almonds / muscular / animal	250
YOICHI SMWS 116.8 1986 19YO 52.9% F*****G CLASS / smoke	300



MIYAGIKYO DISTILLERY

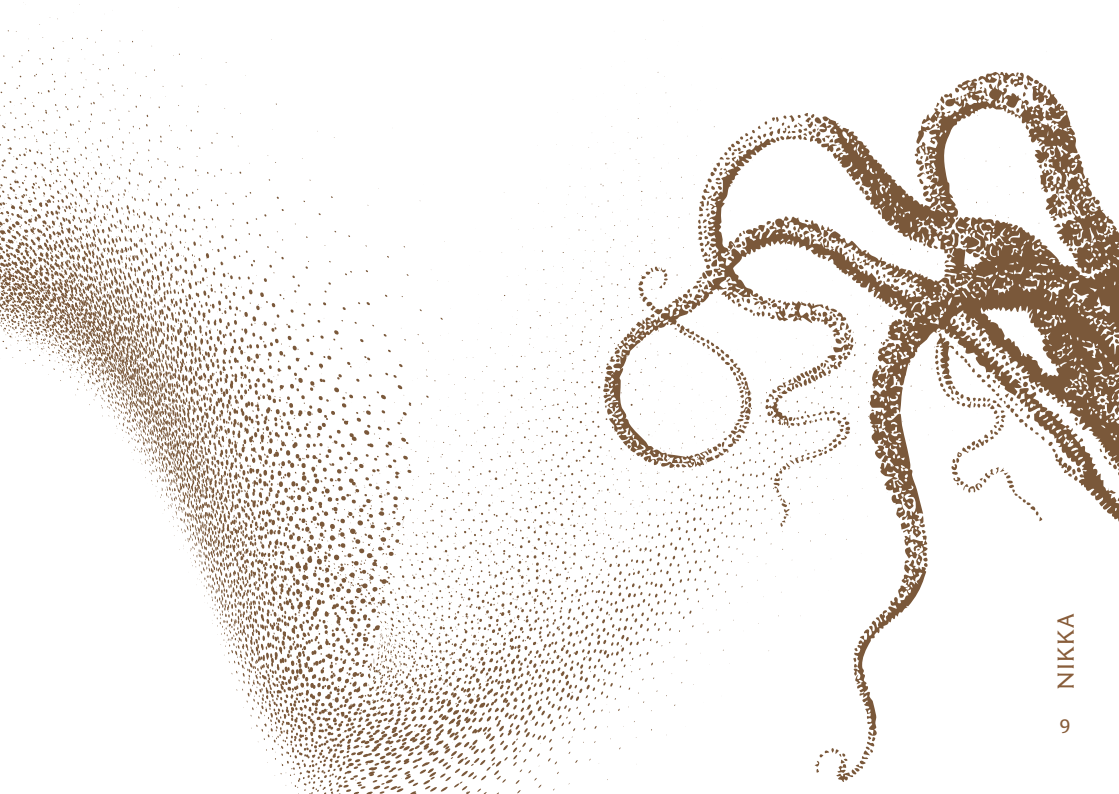
LOCATED IN A RICH, GREEN, BAMBOO FORESTED STRETCH OF LAND WITH A HUMID AND CRISP AIR, SURROUNDED BY A TOWERING MOUNTAIN RANGE, THE MIYAGIKYO DISTILLERY IS SITUATED APPROXIMATELY 25KM TO THE NORTHWEST OF SENDAI.

IT WAS COMPLETED IN 1969 AS NIKKA'S SECOND DISTILLERY AND COME ON STREAM IN THE SAME YEAR.

MIYAGIKYO NO AGE 45% fresh pear / malt / citrus / lemon balm	20
MIYAGIKYO NO AGE LMDW 43% matured pear / on point / refined / pure / light almond	30
MIYAGIKYO 12YO 45% violet / bubble gum / ginger	35
MIYAGIKYO BOURBON FINISH 46% maple / pecan / elegant	45
MIYAGIKYO RUM FINISH 46% banana smoothie / white choc / nutmeg	45
MIYAGIKYO 10YO 45% orange / fresh / young cognac / brown butter / breakfast whisky	60
MIYAGIKYO AROMATIC YEAST 2022 47% peach / apricot / almond / vanilla	65
MIYAGIKYO SHERRY WOOD FINISH 2018 46% Yet to be tasted. Tell us what you think!	80
MIYAGIKYO MOSCATEL WOOD FINISH 2017 46% Yet to be tasted. Tell us what you think!	85
MIYAGIKYO SHERRY & SWEET 55% sherry bomb / raisin / prune / Xmas cake / old oloroso / sherry, sherry, sherry	85
MIYAGIKYO 1996 18YO #66535 HOGSHEAD 62% floral / needs water / garden floral / elderflower / sweet cola / dandelion burdock	85
MIYAGIKYO 1999 13YO #300092 HOGSHEAD 61% melba toast / apricot / Japanese amaretto	85

MIYAGIKYO DISTILLERY

MIYAGIKYO 2000'S 53% toffee apples / orchard fruits / fresh	90
MIYAGIKYO 12YO 70TH ANNIVERSERY 58% fruity tobacco / chicha / spices / steely	100
MIYAGIKYO 2002 9YO #101127 REFILL SHERRY BUTT 62% rock salt / Turkish delight / lavender / nougat / confectionery factory	100
MIYAGIKYO 1990 15YO #27216 HOGSHEAD 54% banana / pineapple / bbq / apple-wood / wood / herbaceous / sweet	140
MIYAGIKYO MANZANILLA WOOD FINISH 2018 48% Yet to be tasted. Tell us what you think!	140
MIYAGIKYO 1988 23YO #92414 57% amazing / f*****g delicious / wood / jewel of the Miyagikyo / undescrivable	300

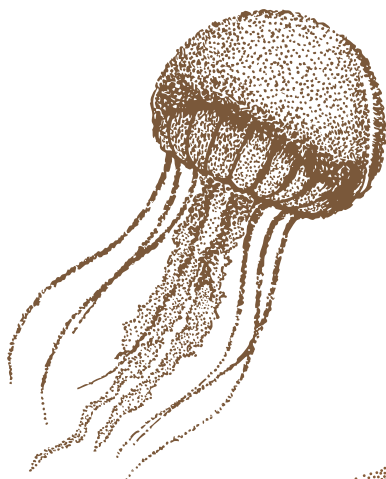


NIKKA COFFEY

NIKKA OPERATES TWO COFFEY STILLS (NAMED AFTER ITS INVENTOR, AENEAS COFFEY) WITHIN THE MIYAGIKYO DISTILLERY FOR THE ELABORATION OF ITS GRAIN WHISKIES.

IMPORTED FROM SCOTLAND IN 1963, THESE OLD STILLS YIELD A DISTILLATE WITH MORE FLAVOUR AND DEPTH THAN MODERN COLUMN STILLS, IMPARTING A DISTINCT CHARACTER THAT DEFINES THE HOUSE BLENDS.

NIKKA COFFEY GRAIN 45% soft mint / cedarwood / mellow grain / hazelnut / session whisky	13
NIKKA COFFEY MALT 45% fragrant mint / butterscotch / rounded / creamy	13
NIKKA THE GRAIN DISCOVERY 2023 48% Yet to be tasted. Tell us what you think!	38
NIKKA COFFEY GRAIN 12YO 70TH ANNIVERSERY 58% smouldering perfume / nutty cedar	100



NIKKA BLENDED

BLENDED 40% soft fruit / well balanced / Umeshu / malty	9.5
ALL MALT 40% orchard fruit / biscuit / blackberry	10
DAYS 40% Best value highball on berkeley square	12
TAKETSURU NO AGE 43% burnt orange / coffee liqueur / marzipan / candied citrus / light and concentrated / fruity	15
FROM THE BARREL 51.4% cacao / sexy / juicy	16
BLACK DEEP BLEND 45% Yet to be tasted. Tell us what you think!	20
BLACK DEEP BLEND NIGHT CRUISE 2019 45% smoke / confectionery shop	20
BLACK 8YO 40% dark spice / well matured / caramel / cedar / green / wood / figs / fresh / vibrant / milk chocolate	25
NIKKA TAILORED 43% fresh / pink peppercorn	26
BLACK BLENDER'S SPIRIT 60TH ANNIVERSERY 43% floral / primrose / grippy / well structured	28
BLACK MEMORIAL SPECIAL BLEND 40% haribo / amaretto / dry	30
SUPER PREMIUM 43% salted butter / wax / honeycomb / dry spice	30
PURE MALT WHITE 43% light butterscotch / strawberry / red fruit / smoke / light peat / puff of smoke	35
BLACK SPECIAL 42% lilac / roasted red pepper / warm / rich mouth feel / dense	35

NIKKA BLENDED

KINGSLAND OLD MALT 43% toffee / negroni whisky / campari / mineral	37
NEW KINGSLAND RING 1984 43% patchouli / mushroom / violet / frosting	37
HISA KINSOKU 100TH ANNIVERSARY 43% vegetal / artichokes / mustard	40
NIKKA 12 YO 43% stewed fruits / perfume / rhubarb / mineraly finish / clean	40
GOLD & GOLD 1979 HIROSHIMA TOYO CARP VICTORY 43% sweet / juicy / bubble gum / sweet shop	45
NIKKA WHISKY RARE OLD 'HI HI' 39% geranium / light / perfume	45
THE BLEND OF NIKKA 17YO 45% lavender / floral herbal / bay leaf / south of France	45
CLUB MALT 100 PURE & CLEAR 40% white chocolate / vanilla / light / dry	50
GOLD & GOLD KNIGHT COMMANDER 43% hearty dark chocolate / masculine / musk	50
GOLD & GOLD SAMURAI 43% carnations / polite whisky / floral	55
NIKKA TSURU 17YO WHITE CERAMIC DECANTER SPECIAL EDITION 43% Yet to be tasted. Tell us what you think!	60
TAKETSURU 17YO 43% leather / oak / waxy / juicy	60
TSURU 17YO 43% Yet to be tasted. Tell us what you think!	60
SUPER 43% earthy / mushroom / briny / salt	65
KINGSLAND 43% wood / rose petal / Turkish delight & espresso	70
TAKETSURU 21YO 43% vegetal / earthy / fresh wood	70

NIKKA BLENDED

SUPER 15YO 43% musty perfume / good oak / liquorice	80
NIKKA 100 40% vanilla / creamy / satisfying / custard tart	85
NIKKA 20YO ANNIVERSARY BLEND 2000 43% quintessential / perfume / class in a glass	85
TAKETSURU 12YO 70TH ANNIVERSARY BLEND 58% grilled banana / bbq / smoke / nikka in the bottle	100
NIKKA 16YO CASK STRENGTH 43% old musk / leather / antique furniture / vibrant / amazing balance	120
TAKETSURU 21YO MADEIRA FINISH 46% cranberry / punchy / tannin / sweet & dry	175
TAKETSURU 25YO 43% Italian / leather / relaxed / caress / Xmas cake	300
NIKKA 'NINE DECADES' 90TH ANNIVERSARY LIMITED 48% Yet to be tasted. Tell us what you think!	450
NIKKA 40YO 43% aromatic heaven / velvet / sensational / damson	600



YAMAZAKI DISTILLERY

BELIEVED TO BE THE FIRST JAPANESE WHISKY DISTILLERY, THE YAMAZAKI DISTILLERY WAS FOUNDED IN 1924 BY SHINJIRO TORII WITH MASATAKA TAKETSURU AS HIS MASTER DISTILLER.

THE DISTILLERY IS LOCATED IN THE SMALL TOWN OF SHIMAMOTO, CLOSE TO KYOTO IN THE OSAKA PREFECTURE, AND SURROUNDED BY NATIVE BAMBOO FORESTS AND THREE RIVERS, KATSURAGAWA, KIZUGAWA AND UJIGAWA, PROVIDING AN EXCELLENT WATER SOURCE, KNOWN AS THE 'WATER OF RIKYU'

YAMAZAKI DISTILLER'S RESERVE 43% lemon sherbet / jasmine / grassy / malty / yeast / pine	20
YAMAZAKI 12YO 43% chocolate / nougat / dry / chewy / roasted nuts	30
YAMAZAKI AEION 48% Yet to be tasted. Tell us what you think!	70
YAMAZAKI 12YO WATAMI PRESIDENT'S CHOICE 43% earthy / toffee apple / flapjack / glossy / golden syrup / clay	70
YAMAZAKI LIMITED EDITION 2016 43% rosewood / cola sweet / fruit and spice / dry dates / honey	80
YAMAZAKI LIMITED EDITION 2017 43% cardamom / polish wood / orchard red apples / oily	80
YAMAZAKI PLUM LIQUEUR CASK FINISH 40% Yet to be tasted. Tell us what you think!	80
YAMAZAKI 12YO WATAMI FOUNDER'S CHOICE 43% hibiscus / red fruits / honey	85
YAMAZAKI 18YO 43% plums / baking spices / soft ginger / cinnamon / hippy shop / sweet chicha	95
YAMAZAKI PUNCHEON 2013 48% dry / winey acidity / session whisky	105
YAMAZAKI SPANISH OAK / TSUKURIWAKE 2022 48% red berries / tannins / dry finish	105
YAMAZAKI PEATED / TSUKURIWAKE 2022 48% cigar lounge / sweet / cracked black pepper	105

YAMAZAKI DISTILLERY

YAMAZAKI PUNCHEON / TSUKURIWAKE 2022 48% sweet vanilla essence / nuts / barley / pepper	105
YAMAZAKI LIMITED EDITION 2021 43% vanilla / blackberries / gammie bear	120
YAMAZAKI LIMITED EDITION 2022 43% coconut / tobacco / jasmine / white flower	120
YAMAZAKI 93 YOKOHAMA PORT 150TH ANNIVERSARY 53% soft brown sugar / hazelnut / SWEETness / SUPER WHISKY	130
YAMAZAKI 98 YOKOHAMA PORT 150TH ANNIVERSARY 61% heat and sweet / AWESOME	130
YAMAZAKI ISLAY PEATED / TSUKURIWAKE 2024 48% Yet to be tasted. Tell us what you think!	130
YAMAZAKI GOLDEN PROMISE / TSUKURIWAKE 2024 48% Yet to be tasted. Tell us what you think!	130
YAMAZAKI BORDEAUX WINE CASK / TSUKURIWAKE 2020 48% Yet to be tasted. Tell us what you think!	155
YAMAZAKI 18YO 100TH ANNIVERSARY MIZUNARA CASK 43% peach cobbler / coconut / leather	170
YAMAZAKI 10YO NISSEN SINCE 1949 40% floral	170
YAMAZAKI OWNER'S CASK 1999 16YO #DR70083 PUNCHEON 59% mandarin / orange / pineapple / watermelon	190
YAMAZAKI 1996 12YO SHERRY BUTT CASK #AX70012 60% Yet to be tasted. Tell us what you think!	200
YAMAZAKI 18YO MIZUNARA CASK 2017 EDITION 48% wicker / fruit basket / green apple	200
YAMAZAKI OWNER'S CASK 1992 14YO #ZM70409 BOURBON BARREL 54% smouldering peat / TOP TOP TOP	250
YAMAZAKI PEATED MALT 2020 48% Yet to be tasted. Tell us what you think!	250
YAMAZAKI MIZUNARA CASK 2013 48% wax / Clynelish-like	260
YAMAZAKI SHERRY CASK 2016 48% sherry bomb / waxy / oily / polished / dark / juicy & fresh / Yamazaki in a leather jacket	400

YAMAZAKI DISTILLERY

YAMAZAKI 18YO MIZUNARA / TSUKURIWAKE 2024 48% Yet to be tasted. Tell us what you think!	450
YAMAZAKI OWNER'S CASK 1993 SPIRIT OF MALT SERIES 61% dry cherries on a bonfire / AWESOME	500
YAMAZAKI 25YO (POST 2021) 43% winey / plum tomato / coconut / umeshu / heave charred barrel	500
YAMAZAKI SHERRY CASK 2013 48% puff leather / funky / rose / floral	520

HAKUSHU DISTILLERY

BUILT IN 1973, 50 YEARS AFTER SUNTORY'S FIRST DISTILLERY, HAKUSHU IS THE WORLD'S LARGEST MALT DISTILLERY IN TERMS OF IT'S PRODUCTION. IT IS LOCATED IN HAKUSHU FOREST, IN THE CITY OF HOKUTO. HAKUSHU, MEANING 'WHITE SANDBAR' GOT ITS NAME FROM THE ALLUVIAL, WHITE SAND FANNED OUT ON THE BANKS OF THE OJIRA AND JINGU RIVERS.

SURROUNDED BY CLEAN AND COOL AIR AND AT 700 METRES ABOVE SEA LEVEL, THE DISTILLERY IS TWICE AS HIGH AS MOST OF ITS SCOTTISH AND LOCAL COUNTERPARTS AND SO LOW-PRESSURE DISTILLATION OCCURS NATURALLY, WHICH HELPS CONTRIBUTE TO THE WHISKY'S LIGHTER AND DISTINCT WEST HIGHLAND CHARACTER.

HAKUSHU DISTILLER'S RESERVE 43% gala apples / mint / eucalyptus	20
HAKUSHU 12YO 43% highball whisky / herbaceous / light smoke / clean	29
HAKUSHU BOURBON BARREL 2011 48.2% marzipan / flexible / light / fragrant / melba toast	60
HAKUSHU 10YO SINGLE MALT 40% peat	68
HAKUSHU 12YO 100TH ANNIVERSARY 43% Yet to be tasted. Tell us what you think!	70
HAKUSHU 18YO 43% pear drop ester / gentle / daisy / countryside / white chocolate	90
HAKUSHU 1991 FURUDARU SHIAGE PURE MALT 43% Yet to be tasted. Tell us what you think!	110
HAKUSHU 1995 YOKOHAMA PORT 150TH ANNIVERSARY 43% sweet spice / green / super balanced	110
HAKUSHU 1981 KIOKE SHIOMI PURE MALT 43% fruit / oranges / sweets / cherry / jasmine / flora	120
HAKUSHU 1996 YOKOHAMA PORT 150TH ANNIVERSARY 43% honey treacle / MISO / savoury	135

HAKUSHU DISTILLERY

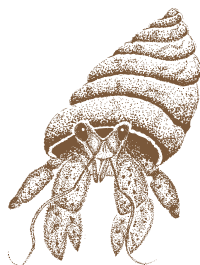
HAKUSHU 18YO 100TH ANNIVERSARY 43% tarte tatin / whispering smoke /coastal kiss	140
HAKUSHU HEAVILY PEATED 48% Yet to be tasted. Tell us what you think!	150
HAKUSHU 1996 12YO HOGSHEAD 62% Yet to be tasted. Tell us what you think!	180
HAKUSHU THE OWNER'S CASK 1990 OD40177 61% Yet to be tasted. Tell us what you think!	200
HAKUSHU SHERRY CASK 2012 48% vegetal / savoury / miso/ smoked chocolate / wood & grain balance / cherry	220
HAKUSHU SHERRY CASK 2013 48% cured meat / juicy / Pata Negra / tobacco	220
HAKUSHU 18YO PEATED / TSUKURIWAKE 2024 48% Yet to be tasted. Tell us what you think!	350
HAKUSHU 25YO 43% buttery / toasty / oak / musky / vanilla / rich	400

CHITA DISTILLERY

THE SUN GRAIN CHITA DISTILLERY WAS FOUNDED BY SUNTORY IN CHITA, AICHI PREFECTURE IN 1972. AS THE NAME SUGGESTS, GRAIN WHISKY IS ITS SPECIALTY. MOST OF THE GRAIN WHISKY PRODUCED IN CHITA IS USED TO COMPOSE THE FAMOUS HIBIKI BLENDS.

CHITA SINGLE GRAIN 43%
peaches / mint / balsa wood / fruity chicha

14



SUNTORY BLENDED

SUNTORY PRODUCES BLENDED WHISKIES USING COMPONENTS FROM ITS THREE DISTILLERIES: YAMAZAKI (OLDEST MALT DISTILLERY, LOCATED IN KYOTO), HAKUSHU (NESTLED IN THE FOREST AT THE FOOT OF THE MINAMI ALPS), AND CHITA (GRAIN DISTILLERY ON THE CHITA PENINSULA). YAMAZAKI AND HAKUSHU PRODUCE MALT WHISKIES, WHILE CHITA IS KNOWN FOR ITS LIGHTER, MELLOW GRAIN WHISKIES, WHICH ARE KEY INGREDIENTS IN BLENDS LIKE HIBIKI AND TOKI.

CLASSIC 43% lemon balm / light / highball / whisky / cereal	12
TOKI 43% lemon pie / oily / super light / round / steely	18
AO 45% Yet to be tasted. Tell us what you think!	19
RED LABEL 39% cherry / fruit cake / light / anise	25
ROYAL YEAR OF THE RABBIT 2023 43% Yet to be tasted. Tell us what you think!	28
ZEN PURE MALT 100% FINAL VERSION 40% honey / toffee / light / creamy	30



SUNTORY BLENDED

OLD WHISKY CLUBHOUSE 43% raisin / sultanas / brandy / white chocolate	30
RED SUPER SMOOTH CLEAN & DRY 43% light / fresh apricot / bubble gum	35
HISA KINSOKU 100TH ANNIVERSARY 43% nectarine / citrus / tropical / pineapple / mango / tropical island / VERY GOOD	40
OLD WHISKY DRAGON 43% custard / light	40
OLD WHISKY HORSE 43% violets / liquid perfume / jam / floral	40
OLD WHISKY JOETSU SHINKANSEN 43% banana / honey wax / oats / scotch like / tamarind	40
OLD WHISKY MOUSE 43% spice / gentle fruit / summer fruit	40
OLD WHISKY SEA BREAM 43% relaxed whisky / coffee / chocolate / espresso	40
OLD WHISKY SNAKE 43% under-ripe pear / honey / malty	40
OLD WHISKY WHEAT 43% meaty / marsala / muscular / different / REALLY GOOD	40
ROYAL 12YO SUMMIT OKINAWA MEMORIAL LABEL 40% caramel / turbo charged banana / bbq / REALLY GOOD	40
ROYAL 43% redcurrant / juicy / cherry	40
ROYAL CROUCHING TIGER DECANTER 43% Yet to be tasted. Tell us what you think!	40
SPECIAL RESERVE 1980'S 43% creamy toffee / banana skin / dessert whisky / finesse / aromatic / VERY GOOD WHISKY	40

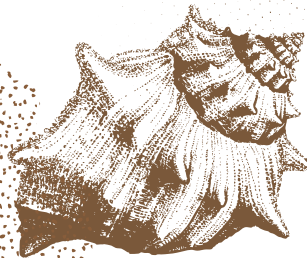
SUNTORY BLENDED

WHITE 43% white peach / cedar / soft mint	40
OLD WHISKY BOAR 43% straw / hay / wood spice / aromatic / matured fruit / VERY GOOD	45
OLD WHISKY SHEEP 43% herbaceous / green / sweet	45
OLD WHISKY RABBIT 43% toffee / fudge / white chocolate / sherbet / honeysuckle / structured / VERY GOOD	45
MILLENNIUM DECANTER 43% spice / furniture polish / marzipan / grapefruit / caramel / ground ginger	50
ROYAL 15YO GOLD LABEL 43% toffee / rich / Toblerone	50
OLD WHISKY YEAR OF THE TIGER 43% Yet to be tasted. Tell us what you think!	58
OPEN GOLF TOURNAMENT 20TH ANNIVERSARY 43% fudge / orchard / fruits / oak / almond	60
OLD DRAGON DECANTER 43% Yet to be tasted. Tell us what you think!	60
ROYAL ZODIAC 'ROOSTER' WHISKY FOR THE YEAR 2017 43% honey / treacle / banana pancake / nutmeg	65
ROYAL 15TH OPEN GOLF TOURNAMENT 2005 43% fruit salad / toffee / treacle	70

HIBIKI

MADE FROM WHISKIES FROM ITS THREE DISTILLERIES: YAMAZAKI (OLDEST IN JAPAN), HAKUSHU (IN THE SOUTHERN JAPANESE ALPS), AND CHITA (A GRAIN WHISKY DISTILLERY). LAUNCHED IN 1989 FOR SUNTORY'S 90TH ANNIVERSARY, HIBIKI IS KNOWN FOR ITS COMPLEX, HARMONIOUS FLAVOR PROFILE AND IS ONE OF JAPAN'S MOST HIGHLY AWARDED BLENDED WHISKIES.

HIBIKI JAPANESE HARMONY 43% toffee / leather / delicate / light / sugared almonds	22
HIBIKI BLOSSOM HARMONY 2022 43% Yet to be tasted. Tell us what you think!	45
HIBIKI 21YO 43% demerara sugar / plum / cherry / honey / elderflower / smells like English country garden	170
HIBIKI 30YO 43% overripe banana / wood, wood, wood, cinnamon doughnut	400
HIBIKI 21YO 100TH ANNIVERSARY 43% jasmine / delicate flowers / semi-dry apricot	440



CHICHIBU DISTILLERY

THE LATEST ADDITION TO JAPANESE WHISKY PRODUCERS, CHICHIBU STARTED IN MARCH 2008. LOCATED ONLY 70KM FROM TOKYO, NEAR THE ARAKAWA RIVER, CHICHIBU WAS FOUNDED BY ICHIRO AKUTO-SAN, HEIR TO THE OLD HANYU DISTILLERY.

ROUGH WINTERS AND HOT AND HUMID SUMMERS PROVIDE THE PERFECT MATURITY TO THE WHISKIES PRODUCED IN CHICHIBU DESPITE THEIR YOUNG AGE. A SMALL DISTILLERY, CHICHIBU PRODUCES SMALL QUANTITIES, BUT THE REMAINING STOCKS OF HANYU, KAWASAKI AND KARUIZAWA HOSTED ON SITE ALLOW ICHIRO AKUTO-SAN TO OFFER RARE AND EXCEPTIONAL MALT WHISKIES

CHICHIBU ICHIRO'S MALT AND GRAIN WHITE LABEL 46.5% lemon / stewed apple / fresh	20
CHICHIBU ICHIRO'S MALT DOUBLE DISTILLERIES 46% apple crumble / autumn fruits / buttery	25
CHICHIBU ICHIRO'S MALT WINE WOOD RESERVE 46% floral / lilies / white	25
CHICHIBU LONDON EDITION 2019 48.5% Yet to be tasted. Tell us what you think!	30
CHICHIBU LONDON EDITION 2020 53.5% Yet to be tasted. Tell us what you think!	30
CHICHIBU PARIS EDITION 2020 52.8% Yet to be tasted. Tell us what you think!	30
CHICHIBU 2014 #13337 SPEAK NO EVIL RED WINE CASK 2022 59.5% Yet to be tasted. Tell us what you think!	105
CHICHIBU #2279 MILROYS SOHO WHITE BORDEUX CASK 60.4% Yet to be tasted. Tell us what you think!	40
CHICHIBU #2279 OSWALD'S WHITE BORDEAUX CASK 60.4% Yet to be tasted. Tell us what you think!	40
CHICHIBU ICHIRO'S MALT MIZUNARA WOOD RESERVE 46% super balanced / melon	40
CHICHIBU US EDITION 2019 55.5% Yet to be tasted. Tell us what you think!	40
CHICHIBU US EDITION 2023 53.5% Yet to be tasted. Tell us what you think!	40
CHICHIBU THE PEATED 2022 53.5% Yet to be tasted. Tell us what you think!	40
CHICHIBU #5743 RED WINE CASK '20 62.9% Yet to be tasted. Tell us what you think!	45
CHICHIBU CYBORG EDITION #11043 IMPERIAL IPA CASK 59.5% Yet to be tasted. Tell us what you think!	45
CHICHIBU #2074 SELFRIDGES HOGSHEAD 62% Yet to be tasted. Tell us what you think!	50

CHICHIBU DISTILLERY

CHICHIBU 2012 5YO #2088 SECOND FILL BOURBON BARREL 63.2% wood / young and beautiful / orange flower	50
CHICHIBU COEDONADO BEER CASK 59.2% Yet to be tasted. Tell us what you think!	50
CHICHIBU ON THE WAY 2019 51.5% Yet to be tasted. Tell us what you think!	50
CHICHIBU THE PEATED 2018 55.5% Yet to be tasted. Tell us what you think!	50
CHICHIBU 2012 #1763 SEE NO EVIL 2ND FILL BOURBON CASK 2022 58.5% Yet to be tasted. Tell us what you think!	55
CHICHIBU LONDON EDITION 2018 61.3% hazelnut / nutella on toast / rich	60
CHICHIBU LONDON EDITION 2021 51.5% Yet to be tasted. Tell us what you think!	60
CHICHIBU LONDON EDITION 2023 51.5% sandal wood / black pepper / honey	60
CHICHIBU LONDON EDITION 2024 50.5% apricots / smoked almonds / waxy	60
CHICHIBU RED WINE CASK 2023 50.5% Yet to be tasted. Tell us what you think!	60
CHICHIBU SEXY FISH EDITION #2 WINE CASK #13338 59.5% dark chocolate / macadamia nuts / leather	60
CHICHIBU SEXY FISH EDITION #3 / 10YO BOURBON CASK #2872 59.5% lemon drops / choco pops / tropical twist	49
CHICHIBU TRAVEL EXCLUSIVE 2019 60.6% Yet to be tasted. Tell us what you think!	60
CHICHIBU 3472 CHIBIDARU 2020 61.7% Yet to be tasted. Tell us what you think!	65
CHICHIBU #2661 1ST FILL BOURBON BARREL 2020 62.1% Yet to be tasted. Tell us what you think!	70
CHICHIBU ZOETROPE 61.4% Yet to be tasted. Tell us what you think!	70
CHICHIBU ICHIRO'S MALT 2010 CHIBIDARU 2014 53.5% Yet to be tasted. Tell us what you think!	75
CHICHIBU ON THE WAY BOTTLED 2013 58.5% Yet to be tasted. Tell us what you think!	75

CHICHIBU DISTILLERY

CHICHIBU GEISHA LABEL #3538 59.1% Yet to be tasted. Tell us what you think!	80
CHICHIBU INTERGALATIC EDITION 1 #2112 63.5% Yet to be tasted. Tell us what you think!	80
CHICHIBU INTERGALATIC EDITION 2 #4549 55.8% Yet to be tasted. Tell us what you think!	80
CHICHIBU MALT & GRAIN MADURO 58% Yet to be tasted. Tell us what you think!	80
CHICHIBU PARIS EDITION 2018 57.3% Yet to be tasted. Tell us what you think!	80
CHICHIBU PARIS EDITION 2019 50.5% Yet to be tasted. Tell us what you think!	80
CHICHIBU SMWS 130.2 TROPICAL THUNDER 60.9% Yet to be tasted. Tell us what you think!	80
CHICHIBU THE FIRST 3YO 61.8% nutty / macadamia / white chocolate / tonka / coca aromatics	80
CHICHIBU THE FIRST TEN 50.5% Yet to be tasted. Tell us what you think!	80
CHICHIBU 2014 IMPERIAL HOUSE IPA #11043 59.5% Yet to be tasted. Tell us what you think!	80
CHICHIBU THE SINGLE CASK #1700 SWEDEN 2012 60.9% Yet to be tasted. Tell us what you think!	80
CHICHIBU TOKYO BAR SHOW 2018 53.5% honeydew melon / cucumber / precision	80
CHICHIBU US EDITION 2018 56.4% Yet to be tasted. Tell us what you think!	80
CHICHIBU WHISKY FESTIVAL 10TH ANNIVERSARY 6YO EX-HANYU HOGSHEAD 59% Yet to be tasted. Tell us what you think!	80
ICHIRO'S MALT DOUBLE DISTILLERIES 2021 CHICHIBU X KOMAGATAKE 53.5% Yet to be tasted. Tell us what you think!	80
CHICHIBU ON THE WAY 2024 54.5% Yet to be tasted. Tell us what you think!	80
CHICHIBU PEATED 2ND FILL BOURBON CASK 2012 62.5% Yet to be tasted. Tell us what you think!	90
CHICHIBU #1292 UNPEATED 1ST FILL BOURBON CASK 2011 58.6% Yet to be tasted. Tell us what you think!	90
CHICHIBU SEXY FISH EDITION #1 CHASSAGNE-MONTRACHET PINOT NOIR CASK #5253 60.2% a dram for angels to share	90
CHICHIBU / HANYU GASAI 61.9% honeydew / gluey / corn bread / cornflakes	100



CHICHIBU DISTILLERY

CHICHIBU JAPAN WARRIOR SERIES ONE #2369 61.9% Yet to be tasted. Tell us what you think!	100
CHICHIBU US EDITION 2022 53.5% Yet to be tasted. Tell us what you think!	105
CHICHIBU PORT PIPE 2012 #1825 59% Yet to be tasted. Tell us what you think!	105
CHICHIBU IPA CASK FINISH 2017 57.5% acetone / bbq ribs / caramel	125
CHICHIBU 6YO WORLD WHISKIES WM CADENHEAD 59% Yet to be tasted. Tell us what you think!	130
CHICHIBU 2011 6YO KUSUDA WINE CASK 57.5% red fruits / sloe gin / vegetal / damson / red pepper	130
CHICHIBU 2010 4YO #2640 PX & HOGSHEAD 59.4% saddle leather / wood / hay / rose water / cumin	140
CHICHIBU ICHIRO'S MALT & GRAIN WINE CASK CLAUDE #11955 59% Yet to be tasted. Tell us what you think!	140
CHICHIBU LONDON EDITION 2022 51.5% Yet to be tasted. Tell us what you think!	150
CHICHIBU 2014 #11049 MARTIAL ART SERIES BEER CASK 2021 59.5% Yet to be tasted. Tell us what you think!	150
CHICHIBU 2015 #5262 MARTIAL ART SERIES BOURBON CASK 2021 59.5% Yet to be tasted. Tell us what you think!	150
CHICHIBU MALT & GRAIN THE PENINSULA TOKYO 2018 58% Yet to be tasted. Tell us what you think!	150
CHICHIBU THE PEATED 2016 53.5% Yet to be tasted. Tell us what you think!	150
CHICHIBU THE PEATED 2009 3YO 53.5% iodine / lime / sweet peat	175
CHICHIBU SPIRITS OF SALUD 59.8% Yet to be tasted. Tell us what you think!	200
CHICHIBU 2009 TWE BOTTLING #633 61.4% Yet to be tasted. Tell us what you think!	250

SHINSHU DISTILLERY

LOCATED 800 METERS HIGH IN MIYATA VILLAGE ON NAGANO PREFECTURE,
SHINSHU DISTILLERY WAS FOUNDED IN 1985 BY HOMBO SHUZO LTD,
PRODUCER OF SHOCHU SINCE 1872.

THE DISTILLERY, WHICH USED TO PRODUCE WHISKY ONLY DURING WINTER, AS IT
ALSO PRODUCED OTHER DISTILLED LIQUORS SUCH AS BRANDY, HALTED ITS WHISKY
PRODUCTION IN 1992, DUE TO SLUGGISH DEMAND. IN 2011, PRODUCTION WAS RESUMED
FOLLOWING THE RECOVERY OF THE WHISKY MARKET FIRST SEEN IN 2007.

MARS KASEI BLENDED WHISKY 40% coconut / banana / latte	12
MARS MALTAGE COSMO 43% jam / red fruits / pomegranate	20
MARS THE REVIVAL 3YO 58% breakfast / cereal / cucumber / smoke	22
MARS MALTAGE 'COSMO' MANZANILLA SHERRY CASK 2021 42% Yet to be tasted. Tell us what you think!	25
MARS KOMAGATAKE NATURE OF SHINSHU KOHIGANZAKURA 52% lemon / ginger / raw / untamed	30
MARS THE LUCKY CAT 39% rum / wine / whisky	35
MARS KOMAGATKE LIMITED EDITION 2022 50% pear / calvados / candied apple	35
MARS KOMAGATKE BARTENDERS PROJECT 43% pistachio / chocolate / leather / waxy	35
MARS KOMAGATAKE NATURE OF SHINSHU RINDO 52% almond / croissant / puff pastry / fruit / punchy / highball	35
MARS TSUNUKI 2022 50% honey / charred wood / smoke	35
MARS THE Y.A # 1 52% Yet to be tasted. Tell us what you think!	35
MARS AMBER 40% pear / gala apples / cream / honeysuckle	40

SHINSHU DISTILLERY

MARS IWAI TRADITION 40% cacao / molasses / rich dry fruit	40
MARS KOMAGATKE LIMITED EDITION 2021 48% prunes / honeydew / jammy finish	40
MARS KOMAGATKE NATURE OF SHINSHU SHINANOTAPOPO 52% barley sugar / zingy / plum / dry	40
MARS KOMAGATAKE IPA CASK FINISH BOTTLED 2021 52% hops / malt / tropical aromas	45
MARS KOMAGATAKE IPA CASK FINISH BOTTLED 2022 52% Yet to be tasted. Tell us what you think!	45
MARS MOSHI MOSHI 20 40% light / botox whisky (doesn't matter how old it is)	47
MARS KOMAGATKE 2015 #3225 SHINSHU 48% Yet to be tasted. Tell us what you think!	50
MARS KOMAGATKE 2014 HEAVILY PEATED #1855 59.8% smoked almonds / mineral / AWESOME	60
MARS MALTAGE 10YO 40% toasted oak / floral / rare	70
MARS SINGLE CASK #T132 SHERRY HOGSHEAD CLAUDE WHISKY 60% Yet to be tasted. Tell us what you think!	70
MARS MALTAGE 10YO 40% Yet to be tasted. Tell us what you think!	70
MARS KOMAGATKE 2012 3YO #1436 SHERRY CASK 58% agave / metal / tequila / AWESOME	80
MARS SHINSHU FOR SHINANNOYA 1992 #1143 AMERICAN OAK 43% Yet to be tasted. Tell us what you think!	80
MARS MALTAGE 10YO OLD WINE CASK FINISH 40% cherry / haribo / red fruits / wine	85
MARS KOMAGATAKE X CHICHIBU MALT DUO BOT. 2021 54% Yet to be tasted. Tell us what you think!	96
MARS KOMAGATKE 27YO AMERICAN OAK #479 FOR PEN & SHINANNOYA 59% ginger / Seville orange / rich	125
MARS KOMAGATKE SHERRY CASK #569 1988 49% coffee / falernum / lean, mean / AWESOME	150
MARS MALTAGE 3+25 43% herbaceous / long / AWESOME	250
MARS KOMAGATKE 1986 30YO 61% soft leather / menthol / warming	350

EIGASHIMA SHUZO WHITE OAK DISTILLERY

THIS DISTILLERY, PREDATING SUNTORY AND NIKKA IS LOCATED NEAR SETO INLAND SEA.

A LICENSE WAS GRANTED IN 1888 TO DISTIL ALCOHOL, STARTING WITH SHOCHU.

IN 1919 THE PRODUCTION OF BARLEY-BASED ALCOHOL LEFT THE POT STILL. WHISKY PRODUCTION HAS OCCURRED ON THE PREMISES SINCE. THE WHITE OAK SURVIVED DIFFICULT YEARS AT A COST AND AS A MICRO-DISTILLERY PRODUCES EXTREMELY LIMITED AMOUNT OF SINGLE MALTS.

AKASHI WHITE OAK MEÏSEI 40% pears / green malt / Scottish	13
AKASHI EIGASHIMA RED 40% grassy / malty / young / light / fresh	13
AKASHI WHITE OAK BLENDED 40% malty / poached pear / black cherry	15
AKASHI TOKINOKA WHITE BLENDED 40% Yet to be tasted. Tell us what you think!	15
AKASHI TOKINOKA BLACK BLENDED 50% Yet to be tasted. Tell us what you think!	20
AKASHI WHITE OAK SEA ANCHOR 40% banana chips / banana chips / banana chips	20
WHITE OAK AKASHI SINGLE MALT 46% banana skins / light	20
AKASHI 6YO WHITE WINE CASK 50% Yet to be tasted. Tell us what you think!	25
AKASHI 5YO SHERRY WINE CASK #1373 50% Yet to be tasted. Tell us what you think!	25
AKASHI 6YO RED WINE CASK 50% Yet to be tasted. Tell us what you think!	25
AKASHI ARIAKE VIRGIN CASK 5YO OLOROSO SHERRY CASK FINISH 50% papaya / winy / fresh	40
WHITE OAK AKASHI TOKYO BAR SHOW 2017 61% creamy oak / beurre noisette / banana / HUGE / Staggy-like / BOURBON	50
AKASHI SINGLE MALT 5YO #61071 55% damson / autumn fruit / matured youth	50

EIGASHIMA SHUZO WHITE OAK DISTILLERY

AKASHI WHITE OAK BOURBON #1129 54% Yet to be tasted. Tell us what you think!	60
AKASHI WHITE OAK BOURBON CASK #1129 55% cream fudge / butter / clotted cream	60
AKASHI 2018 3YO HEAVILY PEATED 1ST FILL BOURBON CASK #101857+58 62% Yet to be tasted. Tell us what you think!	60
WHITE OAK AKASHI 5YO RED WINE CASK 50% cherries / umeshu / sloe	60
WHITE OAK AKASHI 10YO OLD SHERRY BUTT #5164 60% hot / sweet vanilla / opens with water	60
AKASHI SINGLE MALT 8 40% strudel / shortbread / jam	65
AKASHI 5YO "SUN" AMERICAN OAK & SHERRY CASK 56% vanilla latte / zingy pepper	75
EIGASHIMA 5YO BOURBON CASK FOR GAIAFLOW 50% banana / toffee / fresh	80
AKASHI WHITE OAK BOURBON CASK #1130 FOR SHINANNOYA 57% creamy banana / white chocolate / patisserie	85
AKASHI WHITE OAK 12YO SHERRY CASK 50% sweet plum / cocoa / tannic	100
AKASHI WHITE OAK 14YO WHITE WINE CASK 56% burnt oak / sherry / Rhum / different!	115
AKASHI WHITE OAK 15YO SHERRY CASK & KONARA OAK 58% polished wood / super dry / lavender	120
KIKOU 2011 #11055 59.5% buttered toast / malty / sourdough bread	150
AKASHI 12YO "MOON" SHERRY CASK 59% almond chocolate / sugar plums / melon / RIDICULOUS	175

FUJI-GOTEMBA DISTILLERY

FOUNDED IN EARLY 1970S IS LOCATED IN THE TOWN OF GOTEMBA, WHICH LIES AT THE FOOT OF JAPAN'S ICONS MOUNT FUJI. IT HOLD THE RECORD FOR BEING THE WORLD'S CURRENT LARGEST WHISKY DISTILLERY, COVERING A MASSIVE 1.7 MILLION SQUARE FEET (52,000 SQUARE METRES) AND HAS A CAPACITY OF AN IMPRESSIVE 12 MILLION LITRES A YEAR.

IT PRODUCES BOTH SINGLE MALT AND GRAIN WHISKIES FROM IMPORTED BARLEY AND GRAIN FROM SCOTLAND AND IRELAND. FUJI-GOTEMBA IS ONE OF THE FEW DISTILLERIES IN JAPAN TO HAVE IT'S OWN BOTTLING PLANT AND COOPERAGE.

KIRIN SEAGRAM BAR PREMIUM 40% lilac / floral / well balanced / highball	14
SINGLE BLENDED 43% Yet to be tasted. Tell us what you think!	18
KIRIN OAK MASTER 40% honeydew	20
SINGLE MALT 46% Yet to be tasted. Tell us what you think!	20
SINGLE GRAIN 43% Yet to be tasted. Tell us what you think!	21
KIRIN 50% caramel butter / paraffin riesling	25
SINGLE GRAIN BLENDER'S CHOICE 46% penny toffee / oak / creamy oak / corn on the cob	25

SHIZUOKA DISTILLERY

ONE OF THE NEWEST DISTILLERIES IN JAPAN WHICH WAS FOUNDED IN 2017 BY GAIA FLOW, WHICH BOUGHT THE DISTILLERY EQUIPMENT PREVIOUSLY USED BY THE LEGENDARY KARUIZAWA DISTILLERY.

SHIZUOKA CONTACT S 55.5% Yet to be tasted. Tell us what you think!	35
SHIZUOKA SINGLE CASK #314 BOURBON CASK 63.3% Yet to be tasted. Tell us what you think!	42
SHIZUOKA SINGLE CASK #26 BOURBON CASK 51.6% Yet to be tasted. Tell us what you think!	47
SHIZUOKA SINGLE CASK #33 CHAGATA PARK 64.1% methanol / apricot / peach / smack on the face	52
SHIZUOKA SINGLE CASK #216 CHAGATA PARK PEATED-CASK 64.8% Yet to be tasted. Tell us what you think!	56
SHIZUOKA SINGLE CASK #44 MALTOYAMA 61.1% big heather honey / robust	57
SHIZUOKA SINGLE CASK #324 WORLD SYMPHONY SERIES 50% melon / so much melon / giner / pear	120

SAZANOKAWA DISTILLERY

SAZANOKAWA DISTILLERY IS BASED IN KORYAMA CITY, FUKUSHIMA PREFECTURE, WHICH IS INLAND FROM THE MAIN TSUNAMI-HIT AREAS AND ABOUT 40 MILES FROM THE STRICKEN FUKUSHIMA NO.1 NUCLEAR PLANT. NEVERTHELESS, IT DID SUFFER SIGNIFICANT DAMAGE IN THE MARCH 11 DISASTER.

SAZANOKAWA YAMAZAKURA BLENDED 40% blended scotch	20
YAMAZAKURA PURE MALT 48% butter / cereal / honey	35
YAMAZAKURA CHERRY EX FINE OLD BLENDED 40% Yet to be tasted. Tell us what you think!	45
SAZANOKAWA SHUZO, YAMAZAKURA 15YO 43% dark chocolate / raisin / toffee / brown sugar / nosing whisky	45
YAMAZAKURA SHUZO, YAMAZAKURA 9YO CASK STRENGTH 56% caramel / marzipan / sweet barley	60



WAKATSURU DISTILLERY

THE HISTORY OF WAKATSURU BREWERIES STRETCHES BACK TO THE TOKUGAWA ERA IN 1862.

IN WHAT IS NOW KNOWN AS THE CITY OF FUKUOKA, A WEALTHY FARMER NAMED KYUKIRO OBTAINED A LICENSE FOR BREWING. THE COMPANY WOULD CONTINUE TO BE A FAMILY BUSINESS UNTIL 1918 WHEN IT BECAME A PUBLIC COMPANY.

WAKATSURU SHOZOU, SUNSHINE 37% flowers / spice / mild lemon	40
WAKATSURU SHOZOU, SUNSHINE 20YO 59% lemongrass / lemon / vanilla	75

TOGOUCHI CHUCOKU DISTILLERY

FOUNDED NEAR HIROSHIMA IN 1918, *CHUGOKU JOZO* MAKES FRUIT LIQUEURS, SAKE, AND SHOCHU.

IT IMPORTS MALT WHISKY FROM SCOTLAND AND GRAIN WHISKY FROM CANADA, THEN MATURES THEM IN JAPAN.

AFTER CUSTOMS CLEARANCE, THE WHISKY BECOMES OFFICIALLY JAPANESE AND IS AGED IN SHERRY AND BRANDY CASKS INSIDE A UNIQUE 261-METER RAILWAY TUNNEL BUILT IN 1970.

TOGOUCHI 9YO 40% mature fruits / ripe banana / creamy / grain	20
TOGOUCHI 8YO 46% cabbage / vegetal / pine needles / effervescent	25
TOGOUCHI BEER CASK FINISH 40% Yet to be tasted. Tell us what you think!	30
TOGOUCHI FOR HIROSHIMA TOYO CARP 40% primrose / bluebell / aromatic / perfumed / young / violets / dry	40
TOGOUCHI 15YO 43.8% toffee / rum & raisin / dried fruit	45

AIOI UNIBIO DISTILLERY

IS A JAPANESE BREWERY AND DISTILLERY, FOUNDED IN 1872 IN THE TOWN OF HEKINAN, THAT PRODUCES TRADITIONAL SPIRITS LIKE MIRIN, SHOCHU, AND SAKE. IT ALSO PRODUCES WHISKY FROM ITS HEKINAN DISTILLERY AND RESTARTED WHISKY DISTILLATION IN 2019. THE COMPANY, ALSO REFERRED TO AS AIOI UNIBIO OR AOI UNIBIO, IS KNOWN FOR ITS "JI-WHISKY" (LOCAL WHISKY) AND PRODUCTS LIKE RAINBOW WHISKY.

AIOI UNIBIO, RAINBOW 37%
lemon grass / lemon / vanilla

19

TOYO JOZO COMPANY LTD

A JAPANESE DISTILLERY THAT MERGED WITH ASAHI HOLDINGS, BUT IT IS BEST KNOWN FOR PRODUCING "JI-WHISKY," OR LOCAL WHISKY. THE DISTILLERY, FORMERLY CALLED TOYO BREWERIES, MADE POPULAR BRANDS LIKE JUPITER WHISKY, AND BOTTLES ARE NOW CONSIDERED RARE COLLECTIBLES. WHILE THE COMPANY NO LONGER EXISTS AS AN INDEPENDENT ENTITY, SOME OF ITS ORIGINAL WHISKY STOCKS ARE STILL BOTTLED AND SOLD.

JUPITER J.B.A. 42%
like a sexy lumberjack

20

KAMIKI

LOCATED IN NARA, JAPAN, AND FOCUSES ON CREATING BLENDED MALT AND SINGLE MALT WHISKIES WITH A UNIQUE FINISH IN JAPANESE CEDAR (YOSHINO-SUGI) CASKS. THE NAME "KAMIKI" COMBINES KAMI (GOD) AND IKI (BREATH).

KAMIKI 48%
banana chips / potpourri

25

KAMIKI INTENSE WOOD 48%
Yet to be tasted. Tell us what you think!

30

SAPPORO SHUSEI DISTILLERY

SAPPORO SHUSEI IS A JAPANESE DISTILLERY FOUNDED IN 1933 IN HOKKAIDO THAT IS KNOWN FOR MAKING WHISKY AND OTHER SPIRITS, INCLUDING A CORN-BASED SHOCHU. IT IS LOCATED IN A REGION WITH ACCESS TO PURE UNDERGROUND WATER FROM THE SAPPORO MOUNTAIN RANGE, WHICH IT USES IN ITS PRODUCTS.

SAPPORO SS 43%
bubble gum / light / highball territory

19

SAPPORO 40 40%
stone fruit / figs / aates / nutmeg

19

SAPPORO 37 37%
sweet rhubarb / red apples

19

AKKESHI DISTILLERY

IT IS KNOWN FOR ITS "LITTLE LAGAVULIN" NICKNAME DUE TO ITS INSPIRATION FROM ISLAY SCOTCH, USING TRADITIONAL SCOTTISH METHODS TO CREATE UNIQUE, PEATED WHISKIES WITH A SALTY CHARACTER FROM THE NEARBY SEA.SAPPORO MOUNTAIN RANGE, WHICH IT USES IN ITS PRODUCTS.

AKKESHI BLENDED WHISKY 48% Yet to be tasted. Tell us wht you think!	40
AKKESHI NEW BORN FOUNDATIONS 2 58% Yet to be tasted. Tell us wht you think!	50

BOUTIQUE-Y WHISKY COMPANY

AN INDEPENDENT BOTTLER THAT SPECIALIZES IN SOURCING AND BOTTLING UNIQUE, SMALL-BATCH WHISKIES FROM AROUND THE WORLD. THE COMPANY IS KNOWN FOR ITS CREATIVE AND QUIRKY APPROACH, FEATURING HAND-DRAWN, ILLUSTRATED LABELS BY ARTIST EMILY CHAPPELL THAT DEPICT THE WHISKY, DISTILLERY, OR HISTORY OF THE BOTTLE'S CONTENTS.

JAPANESE BLENDED WHISKY #5 21YO 47.5% nutmeg / dark chocolate fondant / cacao / cognac / wood & grain harmony	60
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KANOSUKE DISTILLERY

SITUATED ALONG THE FUKIAGEHAMA BEACH, IT OPERATES WITH A CONCEPT OF "MELLOW LAND, MELLOW WHISKY" AND IS KNOWN FOR ITS INNOVATIVE USE OF THREE UNIQUE POT STILLs TO CREATE DIVERSE FLAVOR PROFILES. THE DISTILLERY USES SHOCHU-MAKING TECHNIQUES AND MATURES ITS WHISKY IN CASKS THAT PREVIOUSLY HELD THE COMPANY'S SHOCHU, LIKE "MELLOWED KOZURU".

KANOSUKE FLAGSHIP SINGLE MALT 48% Yet to be tasted. Tell us wht you think!	30
KANOSUKE HIOKI POT STILL 51% Yet to be tasted. Tell us wht you think!	35
KANOSUKE DOUBLE DISTILLERY BLENDED WHISKY 53% Yet to be tasted. Tell us wht you think!	35
KANOSUKE SINGLE MALT LIMITED EDITION 2023 59% Yet to be tasted. Tell us wht you think!	50
KANOSUKE 2018 SHERRY QUARTER #19465 55% Yet to be tasted. Tell us wht you think!	50
KANOSUKE SINGLE MALT LIMITED EDITION 2022 59% Yet to be tasted. Tell us wht you think!	55

TOA SHUZO DISTILLERY

ESTABLISHED IN 1941 AND IS KNOWN FOR ITS HANYU DISTILLERY, WHICH HAS A LONG HISTORY OF WHISKY PRODUCTION THAT WAS REVIVED IN 2021. THE GRANDSON OF THE FOUNDER, ICHIRO AKUTO, SECURED THE REMAINING CASKS, AND THE HANYU DISTILLERY WAS REBUILT AND REOPENED IN 2021, WITH TOA SHUZO RESUMING WHISKY PRODUCTION AND BLENDING IMPORTED WHISKIES AGAIN IN 2016.

GOLDEN HORSE MUSASHI 43%
Yet to be tasted. Tell us what you think!

50

HELIOS DISTILLERY

A JAPANESE DISTILLERY IN NAGO, OKINAWA, FOUNDED IN 1961 AND KNOWN FOR PRODUCING AWAMORI, RUM, AND WHISKY. IT IS CELEBRATED FOR ITS USE OF LOCAL OKINAWAN INGREDIENTS AND ITS UNIQUE "KURA" BRAND WHISKY, WHICH OFTEN FEATURES A RUM CASK FINISH.

KURA THE WHISKY PURE MALT 40%
peat / citrus / mineral

15

KURA THE WHISKY PURE MALT JAPANESE RUM BARREL 40%
fresh / citrus

100

KAIYO DISTILLERY

KNOWN FOR ITS UNIQUE AGING PROCESS, WHICH INCLUDES MATURATION IN RARE MIZUNARA OAK CASKS AND A FINAL, THREE-MONTH VOYAGE AT SEA. WHILE THE WHISKY IS SOURCED AND BLENDED IN JAPAN, IT'S NOT LABELED AS "JAPANESE WHISKY" BECAUSE

NOT ALL OF ITS AGING HAPPENS IN THE COUNTRY. THE COMPANY USES ITS OWN WAREHOUSES FOR MATURATION AND THEN SHIPS THE BARRELS ON BOATS, WHICH THEY CLAIM INFLUENCES THE WHISKY'S FLAVOUR.

KAIYO MIZUNARA 43%
spice / dry / sprightly

20

KAIYO THE PEATED MIZUNARA OAK 46%
Yet to be tasted. Tell us what you think!

23

KAIYO MIZUNARA CASK STRENGTH 53%
expressive / young / feisty

25

KAIYO THE KURI WOOD 46%
Yet to be tasted. Tell us what you think!

28

NAGAHAMA DISTILLERY

LOCATED IN SHIGA PREFECTURE, ESTABLISHED IN 2016 AS AN OFFSHOOT OF THE NAGAHAMA ROMAN BEER BREWERY. IT IS KNOWN FOR ITS CRAFT APPROACH, UTILIZING THE PURE WATER OF LAKE BIWA AND TRADITIONAL SCOTTISH TECHNIQUES COMBINED WITH JAPANESE PRECISION.

NAGAHAMA NEW MAKE HEAVILY PEATED 59% Yet to be tasted. Tell us what you think!	20
NAGAHAMA #0137 SAKE CASK 57.5% Yet to be tasted. Tell us what you think!	65

KAIKYO DISTILLERY

ESTABLISHED IN 2017 BY THE YONEZAWA FAMILY, WHO ALSO RUN THE HISTORIC AKASHI SAKE BREWERY. LOCATED IN AKASHI, HYOGO PREFECTURE, THE DISTILLERY IS NAMED AFTER THE NEARBY AKASHI-KAIKYO BRIDGE, THE WORLD'S LONGEST SUSPENSION BRIDGE. KAIKYO IS BEST KNOWN FOR ITS HATOZAKI WHISKY, A BLENDED AND PURE MALT WHISKY THAT COMBINES JAPANESE AND IMPORTED WHISKIES.

HATOZAKI PURE MALT JAPANESE 46% Yet to be tasted. Tell us what you think!	10
HATOZAKI 12YO UMESHU 46% Yet to be tasted. Tell us what you think!	20



KIKORI DISTILLERY

SITUATED IN KUMAMOTO LOCATED ON THE KYUSHU ISLAND. KIKORI WHISKY WAS RELEASED IN 2015, AND IS MADE FROM 100% LOCAL RICE FROM JAPAN. 80% OF THE SPIRIT IS AGED IN AMERICAN OAK, AND 10% IN FRENCH LIMOUSIN, AND SHERRY CASKS.

KIKORI WHISKEY 41%

Yet to be tasted. Tell us what you think!

25

MIYASHITA DISTILLERY

ALSO KNOWN AS OKAYAMA DISTILLERY, WAS FOUNDED IN 2012 BY MIYASHITA SHUZO IN WESTERN HONSHU NORTH OF SHIKOKU ISLAND. THE DISTILLERY STANDS OUT FOR THE PRODUCTION OF DIFFERENT TYPES OF ALCOHOLIC BEVERAGES, FROM SAKE TO WHISKY.

IN 2011 THEIR FIRST BOTTLING WAS PRESENTED: OKAYAMA SINGLE MALT.

OKAYAMA SINGLE MALT 40%

Yet to be tasted. Tell us what you think!

50

KOSHU NIRASAKI DISTILLERY

IS LOCATED IN THE NORTHERN PART OF KOFU-BASIN, AND SURROUNDED BY BEAUTIFUL FORESTS AND LIMPID STREAMS. IN THE WEST, THERE IS MT. HOUOU, ONE OF THE 100 FAMOUS JAPANESE MOUNTAINS, AND MIDAI-GAWA RIVER, IN FUJI-GAWA RIVER SYSTEM, IS IN THE SOUTH. THE PERFECT LOCATION TO ENJOY GREAT SCENERY OF MT. FUJI AND

THE FUJISAN 40° LIMITED EDITION 40%

Yet to be tasted. Tell us what you think!

30

CLOSED DISTILLERIES

SHIRAKAWA DISTILLERY

OPERATED FOR NEARLY SIX AND A HALF DECADES BEFORE BEING DEMOLISHED IN 2003. DURING THIS TIME THE DISTILLERY PRODUCED MALT WHISKY, RUMOURED TO BE DELIGHTFULLY EXQUISITE. IT SEEMED SHIRAKAWA DISTILLERY WOULD GUARD HER SECRETS FOREVER UNTIL A DISCOVERY OF ITS LIQUID HISTORY WAS UNEARTHED.

KING WHISKY RIN 37%

Yet to be tasted. Tell us what you think!

25

KARUIZAWA

OPENED IN 1955, KARUIZAWA DISTILLERY HAD ALWAYS IMPORTED ITS MALTED BARLEY FROM SCOTLAND, AND THE PROBABLY THE FIRST JAPANESE DISTILLERY TO DO SO. THE DECREASE OF LOCAL WHISKY CONSUMPTION FORCED MERCIAN COMPANY (THE OWNER) TO CLOSE IN 2001. UK BASED NUMBER ONE DRINKS COMPANY BOUGHT THE REMAINING STOCK OF THE KARUIZAWA, RELEASING SPECIAL EDITIONS OF THIS SOON TO BE FINISHED TREASURE.

OCEAN WHITE SHIP 40% pear / pineapple / sauvignon blanc / gooseberry	50
GLORIA OCEAN SHIP 43% coffee / wood / vintage fabrics / bodega aromas	50
HANSHIN TIGERS 2003 SENSHI TACHI 37% toffee / crunchy choc bar / sweet / honeycomb	60
SPIRIT OF ASAMA 48 48% lemon verbena / on point / polished wood	70
SPIRIT OF ASAMA 55 55% cherry / moscatel / rum & raisin / choc / sultanas	70
8YO PURE MALT 40% fresh wood / bitter / orange / honey / breakfast spread whisky / fragrant	80
OCEAN HEAVEN MERCIAN BLEND 40% maritime / drinking lemon sherbert on the deck of a ship / crème fraîche	80
8YO MERCIAN MASTERS BLEND 46% aromatic / leather / violet / zesty / luxurious / tobacco	90
SPIRIT OF ASAMA 1999-2000 52% umeshu / rose / sultana / tobacco / herbaceous / polished oak / quintessential	100
KARUIZAWA/KAWASAKI OOTORI 15YO 40% burnt toast / charred oak / oak-grain balanced / barley davidson (big engine)	100
SPIRIT OF ASAMA 1999-2000 50.2% dark meat / raisin / fresh / VERY GOOD	120
12YO 100% MALT 40.2% violet / sherry / butterscotch / sulphur / turbo charged sherry / sherry bomb	140
KARUIZAWA 17YO 61% demerara / lime leaf / lemon thyme / papaya	150

KARUIZAWA

1998 19YO SHERRY HOGSHEAD 2018 48.4% Yet to be tasted. Tell us what you think!	180
2000 12YO #132.6 REFILL SHERRY BUTT SMWS 63% matured pear / on point / refined / pure / light almond	220
1980 35YO SHERRY CASK GOLDEN 2015 SAMURAI 61.6% UNBELIEVABLE	240
1984 KARUIZAWA 29YO SHERRY CASK #3662 TWE & SHINANNOYA 61% lemon drizzle cake	350
GHOST SERIES #7 TIME SLIP REINVIGORATED: 30YO KARUIZAWA & 45YO KAWASAKI BLENDED IN THE 1970'S 43% Karuziawa so much of it...	350
1999 BUTTERFLY 18YO #6258 SHERRY CASK 61.2% malty / fudge / honeycomb	350
1999 CHERRY BLOSSOM 17 #671 SHERRY CASK 61.3% cranberry / fudge	350
2000 CROW 17YO #2577 61% chocolate / raisin / malt / sherry in HD	350
2000 PLUM BLOSSOM 17YO #512 SHERRY CASK 59.5% stewed apricots / red apple / quintessentially Karuziawa	350
1981 33YO SHERRY CASK BLACK SAMURAI 63.4% OMG	400
KARUIZAWA BOUTIQUE-Y BATCH #1 48.9% whisky espresso	400
1982 30YO #8444 BOURBON CASK COCKTAIL SERIES 58.6% butterscotch / creamy papaya / dry forest fruits	400
30YO GEISHA #8606 BOURBON CASK 55.8% chocolate orange / structured / fluid / balanced	450
1981 33YO #152 SHERRY CASK 54.5% dark chocolate truffle / CHOCOLATE / dried apricot / peaty / apple / DELICIOUS	450
1984 33YO #3579 SHERRY CASK GOLDEN GEISHA 63.4% dates / LEATHER / molasses / figs	450
1984 29YO #3663 FIRST FILL SHERRY CASK 56.8% walnut / coffee / buttermilk / blackcurrant leaf	450

KARUIZAWA

1981 32YO #6056 FIRST FILL SHERRY CASK TWE 60.3% fresh / cherry / plum / tobacco / cedar / eucalyptus	450
1984 33YO #3667 SHERRY CASK GOLDEN GEISHA 59.4% sour cherry bomb / passionfruit / honeydew / pomegranate / hibiscus	450
1970 42YO #6177 SHERRY CASK 59.4% lilac / banana bread / keeps going on forever!	450
1969 42YO #8183 BOURBON CASK 61.3% F**K! / raspberry ripple ice cream / marzipan / so good!	500
1981 31YO #78 SHERRY CASK PENDRE LE TEMPS 60.5% ginger beer / strawberry / elegant / Brazil nuts	500
1983 31YO #3663 SHERRY CASK WHITE SAMIRAI 59.1% almond chocolate / sugar plums / melon / RIDICULOUS	500
1983 28YO #7576 SHERRY CASK NOH 57.2% sweet tobacco / gingerbread / juicy / hot / fruity	500
1981 31YO #4961 BOURBON CASK SHINIANOYA 5TH ANNIVERSARY 60% nectarine / fig / stupidly delicious	520
1984 30YO #8173 BOURBON CASK 58.5% BOOM / cedar wood / fresh leather / dry fig	600
EMERALD GEISHA 33YO #8908 BOURBON CASK 59.1% cranberry / subtle / sweet sherry / pepper	650

HANYU

HANYU DISTILLERY WAS FOUNDED IN 1941 BY AKUTO FAMILY, INITIALLY AS A SAKE BREWERY AND SHOCHU DISTILLERY, 31 MILES FROM CHICHIBU. IN 1980, SERIOUS ATTEMPTS BEGUN TO PRODUCE A SCOTCH-STYLE MALT WHISKY. THIS LASTED UNTIL 2000 WHEN THE WHISKY BUSINESS FINISHED DUE TO WEAKENED PROFITABILITY. THE DISTILLERY EQUIPMENT WAS DISMANTLED AND SOLD TO ICHIRO AKUTO (CHICHIBU) IN 2004.

THE HOUSE STYLE WAS SIMILAR TO SPEYSIDE, WITH DISTINCT SHERRY MARKERS AND A LIGHT STROKE OF BURNING PEAT.

2000 16YO #359 RED OAK HOGSHEAD 56.6% shortbread / cake / cracked black pepper	80
2000 ICHIRO'S MALT 14YO #923 BOURBON BARREL FOR TAKSHIMAYA 57% toffee / raisin / peachy / loooooooooong finish	90
15YO THE FINAL VINTAGE OF HANYU 46.5% Yet to be tasted. Tell us what you think!	150
TAY BAK CHIANG 14YO AMERICAN HOGSHEAD 59.9% primrose / soy / fragrant / loooooooooong finish / chocolate	150
2000 15YO #358 READ OAK HOGSHEAD 56.9% strawberry / shortbread / pink peppercorn / AWESOME	150
HANYU ISETAN 1991 23YO #1386 MADERA CASK 54.1% antique / walnut / mango / liqueur / SO GOOD / sizzling tingling	190
HANYU ISETAN 2000 14YO #531 COGNAC CASK 55.5% manuka honey / melon / dry / bubble gum	190
6 OH HEARTS 21YO #405 HOGSHEAD AND PUNCHEON 57.9% effervescent tangerine / orange / sherbet / bright and fresh	200
9 OH CLUBS 20YO #401 HOGSHEAD AND BOURBON BARREL 57.3% millionaire shortbread / elegance / JUST AWESOME / on point	200
HANYU 2000 14YO ZUMA ROKA #919 57.4% nectarine / red currant / PLUM / ginger ale	300
GHOST SERIES #3 14YO GRAPPA CASK #1702 59.9% A whisky you've never tried before...	300
HANYU 2000 FINAL VINTAGE 15YO 46.5% Yet to be tasted. Tell us what you think!	300
THE LAST DROP 20YO (BLENDED) 60% Yet to be tasted. Tell us what you think!	300
THE JOKER COLOUR LABEL 57.4% muscular / fino sherry / chocolate coffee beans	350

KAWASAKI

KAWASAKI WAS SET UP IN 1955 ON THE OUTSKIRTS OF TOKYO. ONE OF THE SMALLEST DISTILLERIES IN JAPAN, IT IS NOT WELL KNOWN AS ITS SISTER DISTILLERY, KARUIZAWA, BUT HAD A REPUTATION FOR MAKING EXCELLENT GRAIN WHISKY. BY THE LATE 1990S, THE COMPANY'S FORTUNES BEGAN TO SHIFT AND IN 2006 MERCIAN BECAME PART OF KIRIN HOLDINGS, WHICH WAS NOT INTERESTED IN WHISKY MAKING.

AS A CONSEQUENCE, BOTH THE KAWASAKI AND KARUIZAWA DISTILLERIES WERE CLOSED DOWN AND THE REMAINING STOCK LOCKED UP IN A BASEMENT. THIS MIGHT HAVE BEEN THE END OF THE STORY HAD IT NOT BEEN FOR ICHIRO AKUTO, THE FOUNDER OF VENTURE WHISKY AND OWNER OF CHICHIBU DISTILLERY. ICHIRO BOUGHT UP MUCH OF WHAT WAS REMAINING OF THE KAWASAKI AND KARUIZAWA STOCKS AND MARKETED IT UNDER THE LABEL 'ICHIRO'S CHOICE'.

1981 26YO REFILL SHERRY BUTTS 62.4% sticky cherry / sandalwood / glazed cherry / f**k / AMAZING / sherry truffle	300
1982 27YO REFILL SHERRY BUTTS 65.4% fruits / mature red fruit / whisky / whisky truffle / light smoke	300
1976 33YO REFILL SHERRY BUTTS 65.6% the best grain whisky ever made	400

KAGOSHIMA

ACTIVE FROM 1953, THE KAGOSHIMA DISTILLERY WAS LOCATED ON THE ISLAND OF KYUSHI. SURROUNDED BY VOLCANOES, IT WAS OFTEN CALLED THE 'NAPLES OF THE EAST'. MALT WHISKY MADE HERE WAS CALLED SATSUMA WHISKY. KAGOSHIMA STOPPED PRODUCTION IN 1985.

KAGOSHIMA MALTAGE SATSUMA 12YO 43% history / built in a day / asparagus	350
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COCKTAILS

OLD FASHIONED

MARS KASEI BLENDED WHISKY, SUGAR, BITTERS

18

SWEET MANHATTAN

YAMAZAKI DISTILLERS RESERVE & 12YO, COCCHI TORINO, BITTERS

25

WHISKY SOUR

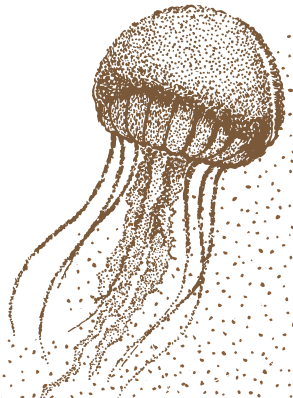
HAKAUSHU DISTILLER'S RESERVE, CITRUS, SUGAR, FOAMER

18

BOULEVARDIER

NIKKA TATESURU PURE MALT, ANTICA FORMULA, CAMPARI

18



WHISKY

The name is an English corruption of the ancient name for spirits “water of life” – which in Scottish and Irish Gaelic is “uisge breatha” or “usquebaugh” and sounded to the English ear like “uishg” and hence “whisky”.

AMERICAN OAK

Also known as White Oak or by the binomen *Quercus Alba*, American Oak is widely used in whisky cooperage. American Oak has a high vanillin content.

ANGEL'S SHARE (ALSO 'PART DES ANGES')

As the whisky ages, a small percentage of alcohol evaporates, thus lowering the spirits abv.

BARREL

A large wooden vessel used to store maturing spirit. In the whisky world, these must be made from Oak. They are built by coopers and are of varying sizes. A standard whisky barrel has a capacity of approximately 40 gallons (180 litres). The larger barrel, the less wood contact with the spirit. So a smaller barrel, in theory, can mature whisky faster.

BLENDED WHISKY

Malt whisky combined with grain whisky. By law, there must be a minimum of 40% malt whisky.

CHILL-FILTRATION

A method of filtering whisky employed to remove residue and a cloudiness which appears when the spirit reaches lower temperatures.

FEINTS (AKA HEADS, TAILS OR AFTERSHOTS)

The unusable end of distillation run, unpotable even to the most hardened drinker.

GRAIN WHISKY

Indicates by contrast that the raw material is unmalted barley, wheat or maize produced as a continuous process in a column still.

MALT WHISKY

This indicates that the raw material is barley malt, by itself fermented with yeast and distilled in a pot still. This produced a far superior whisky to the common grain whisky found in blends.

MATURATION

The ageing process of whisky. It can only be ages within an oak cask, it is widely believed whisky does not age in the bottle.

OAK

The variety of wood used as a material for building barrels, as well as a number of other items used during the production of whisky. Oak is from the genus *Quercus* and there are roughly 400 species.

PEATED MALT

Malted barley which retains a strong peaty-character after it is kilned over peat fires.

PEAT

A dark, partially decayed organic matter formed in the wetlands. It is formed when ful decay is arrested by acidic conditions, and when oxygen is not present. Over thousands of years of decomposition it becomes and flammable substance, traditionally used to fire malted barley kilns. Its flavour is very intense and is often associated with tar, bitumen and medicinal notes and due to the high incidence in the locality.

POT STILL

A traditional still used to distill single malt whisky, among other varieties. Pot Stills are almost exclusively made of copper and are based upon the alembic still, created around the eighth century AD by the Arabian alchemist Jabir ibn Hayyan

PURE MALT

A term that usually refers to Blended Malt Whisky. Nikka released a 'Pure Malt' range.

UNPEATED MALT

Malted barley that has been kilned over fires not fuelled by peat, thus with very little or no phenolic content.

VATTING

A now disused term for blending of malt whisky with that from other distilleries without the addition of grain whisky, or vice versa.

WASH

Fermented Wort, a sort of beer of about 7 to 8% ABV.

YEAST (AKA BARM)

A micro-organism from the Fungi kingdom. Yeast is used in the fermentation process for it feeds on sugar and produces carbon dioxide and ethyl alcohol.

PUNCHEON

500 litres barrel made from American or Spanish Oak, used mainly to age rum or sherry and finish whisky. The large size guarantees a slow ageing process.

HOGSHEAD

A 250 litres barrel which is made from 5 dismantled bourbon barrels, with new American Oak tops.

SHERRY BUTT

500 litres long shaped barrel made from European Oak used to age sherry.

PORT PIPE

650 litres cask used to age Port wine.

MIZUNARA

Japanese Oak, rare and appreciated for its spiciness and richness.

QUARTER CASK

50 litres American Oak barrel, its short size accelerates the ageing process.

